

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: CABLE ASSEMBLY
Job Number	: 30544		
Estimate Number	: 10191		
P.O. Number	: N/A	Part Number	: D21623T175
This Issue	: 1/31/2007 S.O. No. : N/A	Drawing Number	: D2162 REV. C
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : PURCHASED PARTS	Drawing Revision	: C
Previous Run	: N/A	Material	: N/A
Written By	: _____	Due Date	: 2/10/2007 Qty: 2 Um: Each
Checked & Approved By	: _____ <i>[Signature]</i> 02.02.01		
Comment	: Est: A 02.04.11 New issue NG		

Job Number:

Seq. #:	Machine Or Operation:	Description :
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1.0 PG PURCHASING

Comment: PURCHASING

Issue P/O: 3027

For D2162-3T-175 Cable which includes the following parts:

Qty	Part Number	Description
-----	-------------	-------------

1 83V32-3T-175 Cable

1 165-172-014 "T" Handle

1 175-601-202 Clevis

Possible Supplier: Danco

Material release note is required

2.0	D21623T175P	Control Cable
-----	-------------	---------------

Comment: Qty.: 1 Each(s)/Unit Total : 2 Each(s)

CABLE ASSEMBLY

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Receive & Inspect for Transit Damage

Ensure Material Release Note is attached

4.0 QC6 DIMENSIONAL CHECK

Comment: DIMENSIONAL CHECK

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ ☐ Date: 07/03/20
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 1/31/2007 2:18:22 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CABLE ASSEMBLY

Job Number: 30544

Part Number: D21623T175

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1- Assemble per Dwg D2162

2- Remove all labels previously attached and Dart ID label.

~~DA~~ B 22567

MF 07-03-29

(2)

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SB

07/03/28

(2)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify with P/N and B/N using a permanent fine point marker, then Stock

Location: _____

2/3/29 (2)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

07/03/30

(2)

Job Completion



U 07-03-30

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

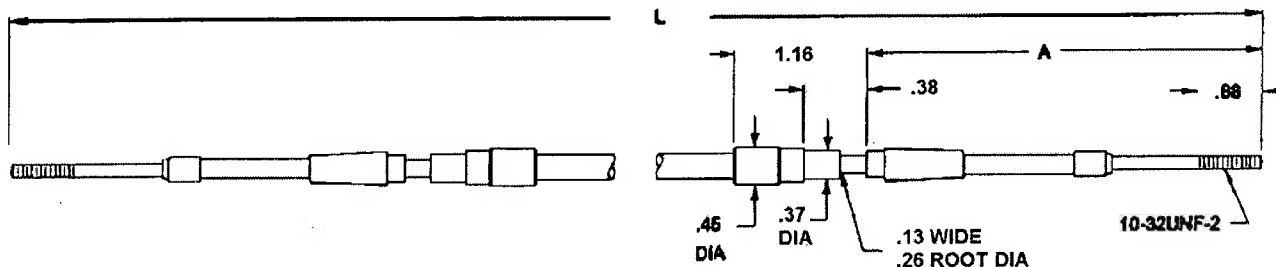
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

DESIGN BW	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2162	REV. C SHEET 1 OF 1
DATE 05.06.03		TITLE CONTROL CABLE	SCALE NTS
B	95.02.25	REDRAWN	
C	05.06.03	SPEC 83V32 WAS 83V02	

RELEASED
[Stamp] 05.06.03

EXTENDED DIMENSIONS TRAVEL "A"	
1"	4.25"
2"	6.25"
3"	8.25"

	Utility and Low-Friction VLD
THREAD SIZES	1/4 - 28 UNF
1" Round	165-172-308
2.4" T-Handle	165-172-014
2" Mushroom	165-103-001
2" PTO	165-183-001

PART NUMBER: D2162-T-H-L
T: CABLE TRAVEL (INCHES)
H: HANDLE TYPE (T-"T" TYPE, R-ROUND, M-MUSHROOM)
NOTE: IF NOT SPECIFIED USE "T" HANDLE
L: CABLE LENGTH (THREE DIGITS)
eg. D2162-3T-175: 3" TRAVEL, "T" HANDLE, 175" LONG
eg. D2162-3R-078: 3" TRAVEL, ROUND KNOB, 78" LONG

POSSIBLE SUPPLIER: (CABLE CRAFT)
CABLE: p/n 83V32-T-L
HANDLE: "T" 165-172-014, "R" 165-172-308, "M" 165-103-001
CLEVIS: 175-601-202

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 30544

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EQUIPMENT INC.

INVOICE# 7145430

JDS #

Page#: 1

Date: 02/03/07

* SURREY, BRITISH COLUMBIA *

711688

DART AEROSPACE LTD.
1270 ABERDEEN STREET

HAWKESBURY ON K6A 1K7

DART AEROSPACE LTD.
1270 ABERDEEN STREET

HAWKESBURY, ON K6A 1K7

P.O. # 00003027

PST# 787810

VIA FEDEX

REP# 0

ORD TKR: BD

2.00	2.00	0.00	165-172-014	EA	6.25	12.50
			1 HANDLE BLANK 1/4" - 28 UNF			
			ACTUAL CABLE 83V32 3-175			
2.00	2.00	0.00	175-601-202	EA	19.26	38.52
			AC202 WITH PIN/KE			
2.00	2.00	0.00	26	EA	127.125	254.25
			CABLECRAFT BRAKE CABLE			

All returns subject to approval and restocking charge
No returns on custom cables, electrical components,
seals, or special orders

Danco EQUIPMENT INC.

CALGARY, ALBERTA

308 - 53 AVENUE S.E.
T2H 0N3
(403) 253-6421
FAX 253-1873
TOLL FREE 1-800-352-8291

EDMONTON, ALBERTA

9111 - 41 AVENUE
T6E 6M5
(780) 468-5151
FAX 468-1565

EDMONTON, ALBERTA

16704 - 110 AVENUE
T5P 1G9
(780) 486-6161
FAX 486-8163

SURREY, B.C.

9475 - 192 STREET
V4N 3R7
(604) 888-0513
FAX 888-1036
TOLL FREE 1-800-885-0844

REGINA, SASK.

1155 MacKAY STREET
S4N 4X9
(306) 721-9575
FAX 721-2214
TOLL FREE 1-800-363-2826

Subtotal	305.26
Freight	0.00
GST	18.32
PST	0.00

Order Total	323.58
Amt Paid	0.00
AMOUNT DUE	323.58

SEE REVERSE FOR CONDITIONS

G.S.T. #R-136761772

DUPLICATE

TERMS: NET 30

1.5 PCT CHARGED ON OVERDUE ACCOUNTS



Danco

EQUIPMENT INC.

9475 -192nd Street, Surrey, B.C. V4N 3R7, ph. 604-888-0513, 1-800-665-0644, fax 604-888-1036

CERTIFICATE OF CONFORMITY

FOR DART AERO SPACE

This is to certify that the cable(s) listed on our Invoice 7145430 conforms to Cablecraft manufacturing specifications as produced by Danco Equipment Inc. under license from Tuthill Corp. (Cablecraft).

The Truck Equipment Specialists